



BAKERTOP RETAIL



INSTALLATION (ORIGINAL INSTRUCTIONS)



Original instructions



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CONTACTS

Please see the back cover for contacts in your local area.

TECHNICAL DOCUMENTS IN DIGITAL FORMAT

To download the documentation and full user manual in digital format, log in to UNOX **<http://infonet.unox.com> | <http://unox.com>.**

After registering on the portal, you will need to enter some information about your UNOX product:

- product code
- serial number

Both can be found on the ratings plate on the side of the oven (page **22**).



Dear Installer and Customer,

This manual contains all the information you need to use, install and maintain this appliance correctly.

Please read it carefully before assembling the appliance and store it safely for future reference.

If you do not fully understand any of the contents, please contact the manufacturer for further information.

Safety

Pictograms 4

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PICTOGRAMS



Read the instruction manual



Danger! Situation presenting immediate danger, or a hazardous situation which could cause injury or death.



Risk of fire



Risk of electric shock



Danger: risk of burns



Electromagnetic radiation: do not open the compartments marked with this symbol



Tips and useful information



Consult another section



Earthing symbol



Equipotential symbol

SAFETY INFORMATION FOR INSTALLING THE APPLIANCE

General precautions

- **WARNING:** Read this manual carefully before installing the appliance. Store this manual carefully for future reference.
- **WARNING:** Failure to comply with the safety regulations, and any installation or maintenance other than those indicated in this manual voids the warranty* and relieves the manufacturer of all liability.
- **WARNING:** Interventions, tampering or modifications which have not been expressly approved and which do not comply with the instructions in this manual could cause damage, injury or death, and void the warranty*.
- **WARNING:** All non-routine maintenance must be performed exclusively by qualified technicians, authorised by the manufacturer, in compliance with the regulations in force in the user country and the regulations on systems and safety in the workplace.
- **WARNING:** Before starting any installation or maintenance work, disconnect the appliance from the electrical power supply and make sure that any hot parts of the machine have cooled to room temperature.
- **WARNING:** During installation and maintenance operations, personal protective equipment (PPE) must be used, such as protective gloves, safety shoes and dust-proof filter masks.
- **WARNING:** When the appliance is being fitted, people not involved with the installation may not pass through or occupy the work space.

- WARNING: The appliance must be transported using suitable means for the weight and size of the appliance. Please use personal protective equipment (PPE – gloves, safety shoes, etc.).
- WARNING: The packaging material is potentially dangerous. It must be kept out of the reach of children and animals, and correctly disposed of in compliance with local regulations.
- WARNING: The ratings plate provides essential technical information that is of utmost importance for any appliance maintenance or repairs. Do not remove, damage or modify the plate.
- WARNING: The parts protected by the manufacturer or one of its agents cannot be altered by the installer.
- WARNING: If the door or seal are damaged, do not use the oven until it has been repaired by a technician.
- WARNING: The appliance must be easily movable for any non-standard maintenance work. Make sure that any building work carried out following installation (e.g. building walls, replacing doors with narrower models, renovation work) does not hinder movement.
- WARNING: Instructions are available on the website.
- WARNING: Children must be supervised to ensure they do not play with the appliance.
- Do not circumvent or tamper with the safety systems.

Warnings for the electrical connections

- **WARNING:** Before installing the appliance, check that the systems are compliant with the installation standards in the specific country and with the specifications indicated on the appliance serial plate.
- **WARNING:** The electrical system has been designed in accordance with regulations IEC 60335-1 and IEC 60335-2-90 as regards the electrical safety of appliances for commercial and domestic use.
- **WARNING:** Connections to the power mains must comply with the regulations in force in the country where the appliance is installed.
- **WARNING:** The appliance must be connected directly to the power supply and must be fitted with an easily accessible switch, installed in the system in accordance with the regulations in force in the country in which the appliance is being installed. This switch must separate all pole contacts so as to guarantee complete disconnection under overvoltage category III.
-  **WARNING:** There must be an earth connection made using a single, seamless cable, without interruptions (including the circuit breaker). The yellow/green earth wire must be at least 3 mm longer than the other wires.
-  **WARNING:** Each appliance must be included in an equipotential bonding system that complies with the regulations in force in the country where the appliance is installed.
- **WARNING:** The power supply cable must only be replaced by a qualified, authorised technician. The cable can only be replaced by a cable with the same characteristics with a yellow and green earth connection.

Installation

For qualified installers only

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TRANSPORTING THE APPLIANCE

03 ► The appliance must be transported:

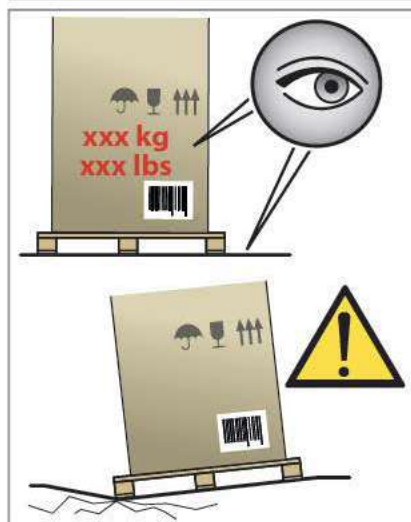
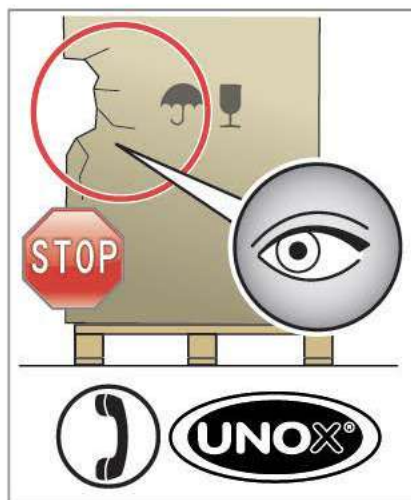
- in full compliance with laws on accident prevention and the regulations in force;
- by authorised and trained personnel in good physical and mental condition, equipped with PPE (personal protective equipment);
- after making sure there are no people or things in the manoeuvring area that could get in the way;
- after making sure the packaging fits easily through the doors.
- after making sure that the floor is perfectly smooth, level and even, as well as being able to bear the load. The floor must not be slippery.

 The manufacturer shall not be held liable for any inconvenience caused by transportation carried out in any other conditions.

During transportation or storage, the appliances must NOT be stacked.

The appliances must NOT be moved manually, with straps, or by dragging or pushing them.

If the packaging is visibly damaged, promptly contact the manufacturer. DO NOT install the appliance.



UNPACKING THE APPLIANCE

02 ► After unpacking the appliance, check for any visible damage. If it is damaged, promptly contact the manufacturer and **DO NOT** install the appliance.

! The packaging material is potentially dangerous. It must be kept out of the reach of children and animals, and correctly disposed of in compliance with local regulations.

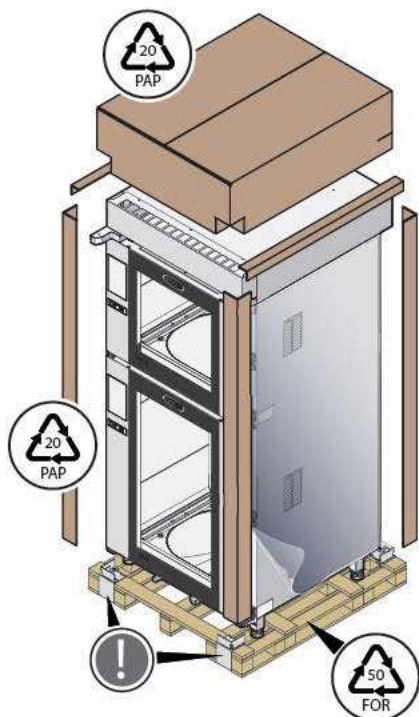
UNOX has, for years, adopted the

**NON-STOP
Efforts** 

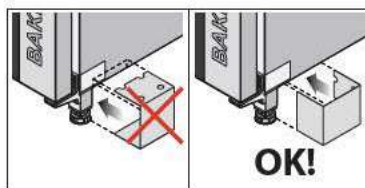
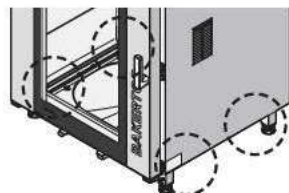
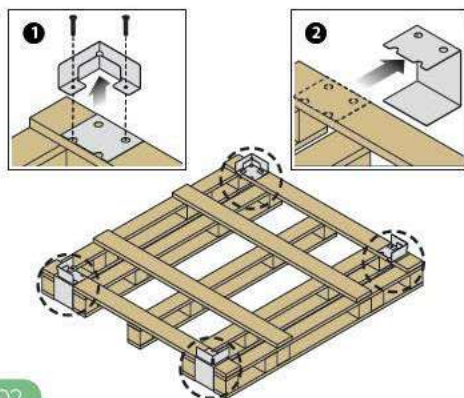
philosophy of increasing the environmental

compatibility of its products, and reducing energy consumption

and waste. UNOX wishes to protect the environment and invites the consumer to dispose of waste in recycling bins.



! Caution! Keep the template supplied with the pallet

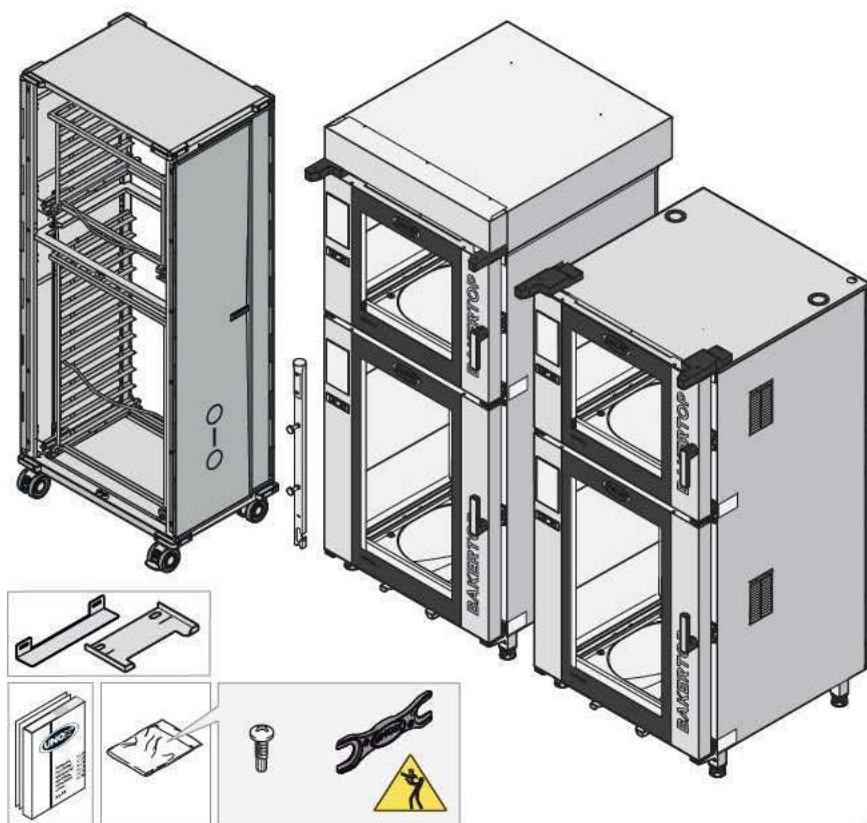


A | Technical data

	no. of GN 1/1 trays	size (W x D x H) weight	voltage	total abs.	type of plug
XETC-18EU-YPRMA	18	92x102x216 mm 312 kg	400V 3PH+N+PE 50/60 Hz	30,7	not supplied
XETC-18EU-YPRMN	18		400V 3PH+N+PE 50/60 Hz	30,6	not supplied
XETC-18EU-YPRLA	18		400V 3PH+N+PE 50/60 Hz	30,7	not supplied
XETC-18EU-YPRLN	18		400V 3PH+N+PE 50/60 Hz	30,6	not supplied
XETC-18EU-YPLMA	18		400V 3PH+N+PE 50/60 Hz	30,7	not supplied
XETC-18EU-YPLMN	18		400V 3PH+N+PE 50/60 Hz	30,6	not supplied
XETC-18EU-YPLLA	18		400V 3PH+N+PE 50/60 Hz	30,7	not supplied
XETC-18EU-YPLLN	18		400V 3PH+N+PE 50/60 Hz	30,6	not supplied
XETC-18EU-DPRMA	18	92x102x216 mm 312 kg	230V 3PH+PE 50/60 Hz	30,7	not supplied
XETC-18EU-DPRMN	18		230V 3PH+PE 50/60 Hz	30,6	not supplied
XETC-18EU-DPRLA	18		230V 3PH+PE 50/60 Hz	30,7	not supplied
XETC-18EU-DPRLN	18		230V 3PH+PE 50/60 Hz	30,6	not supplied
XETC-18EU-DPLMA	18		230V 3PH+PE 50/60 Hz	30,7	not supplied
XETC-18EU-DPLMN	18		230V 3PH+PE 50/60 Hz	30,6	not supplied
XETC-18EU-DPLLA	18		230V 3PH+PE 50/60 Hz	30,7	not supplied
XETC-18EU-DPLLN	18		230V 3PH+PE 50/60 Hz	30,6	not supplied
XETC-12EU-YPRMA	12	92x102x216 mm 290 kg	400V 3PH+N+PE 50/60 Hz	20,5	not supplied
XETC-12EU-YPRMN	12		400V 3PH+N+PE 50/60 Hz	20,4	not supplied
XETC-12EU-YPRLA	12		400V 3PH+N+PE 50/60 Hz	20,5	not supplied
XETC-12EU-YPRLN	12		400V 3PH+N+PE 50/60 Hz	20,4	not supplied
XETC-12EU-YPLMA	12		400V 3PH+N+PE 50/60 Hz	20,5	not supplied
XETC-12EU-YPLMN	12		400V 3PH+N+PE 50/60 Hz	20,4	not supplied
XETC-12EU-YPLLA	12		400V 3PH+N+PE 50/60 Hz	20,5	not supplied
XETC-12EU-YPLLN	12		400V 3PH+N+PE 50/60 Hz	20,4	not supplied
XETC-12EU-DPRMA	12	92x102x216 mm 290 kg	230V 3PH+PE 50/60 Hz	20,5	not supplied
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XETC-12EU-DPRLN	12		230V 3PH+PE 50/60 Hz	20,4	not supplied
XETC-12EU-DPLMA	12		230V 3PH+PE 50/60 Hz	20,5	not supplied
XETC-12EU-DPLMN	12		230V 3PH+PE 50/60 Hz	20,4	not supplied
XETC-12EU-DPLLA	12		230V 3PH+PE 50/60 Hz	20,5	not supplied
XETC-12EU-DPLLN	12		230V 3PH+PE 50/60 Hz	20,4	not supplied

CHECKING PACKAGE CONTENTS

- 03** ▶ Before installing the appliance, check that the following components are included in the package and are undamaged:
- oven column (depending on the model, with or without hood);
 - 2 trolley guide brackets;
 - technical documents (use and installation manual, "Technical specifications" sheet);
 - 1 "Starter Kit" bag (self-tapping screws, 1 attachment spanner, 1 falling liquids adhesive label, plugs);
 - 1 cabinet with tray-holder and pusher.
- !** If a component is missing or damaged, do not install the appliance. Please contact the manufacturer.

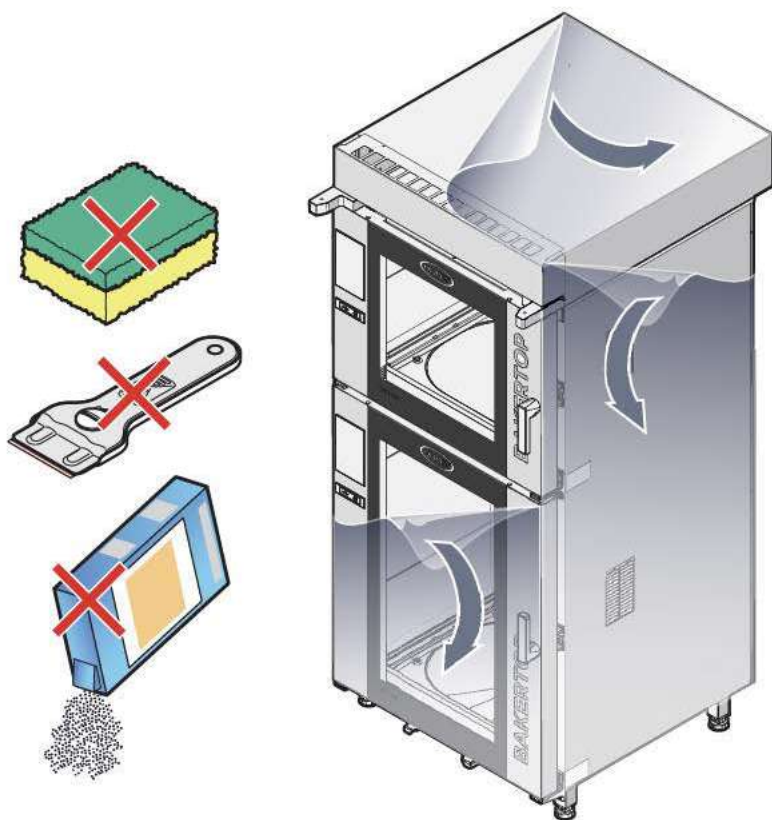


GETTING STARTED

04 ► Removing the protective film

Slowly remove the protective films from the appliance. Clean any glue residue with appropriate solvents without using tools, abrasive detergents or acids that could spoil the surfaces.

! The protective films are potentially dangerous and must be kept out of the reach of children and animals, and correctly disposed of in compliance with local regulations.



POSITIONING

05 ► The installation area

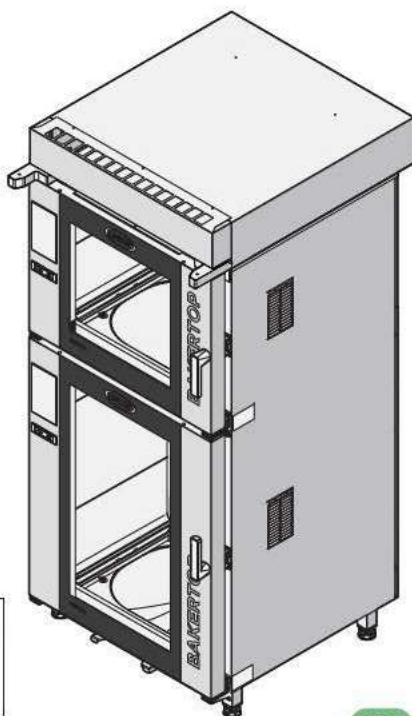
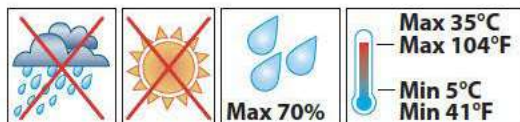
Install the appliance in areas that:

- specific for this purpose and compliant for cooking industrial foods;
- that are adequately ventilated;
- that comply with the laws in your country regarding system safety/ safety in the workplace;
- protected from the weather;
- with temperatures from +5°C to +35°C maximum;
- that have maximum humidity of 70%.

The floor or structure beneath the appliance must:

- be flame and heat resistant;
- be perfectly level;
- have a flat and even surface;
- be able to support the weight of the appliance at full load without deforming or undergoing structural failure.

 For additional technical information on the appliance, please see the "Technical specifications" sheet provided with the appliance.



Connections

The installation areas must be equipped with electrical and plumbing systems that comply with the regulations on system and work safety of the country of use.

06 ► The figure gives indicative connection measurements:



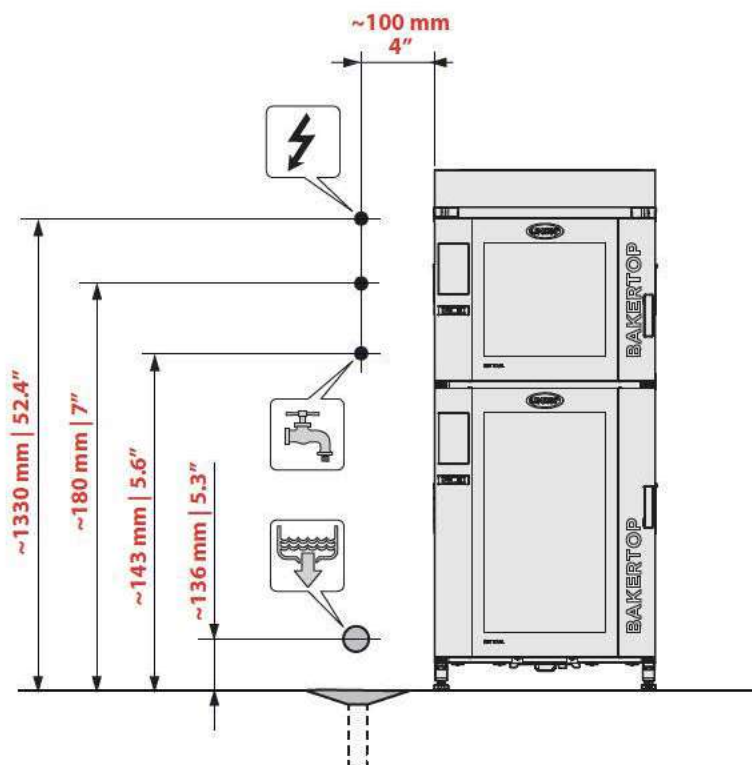
electrical connections



plumbing connections



drain

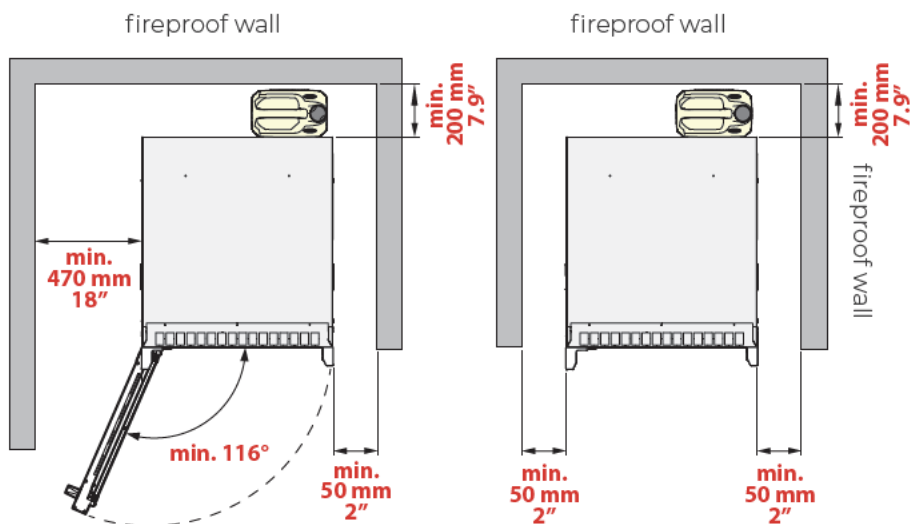


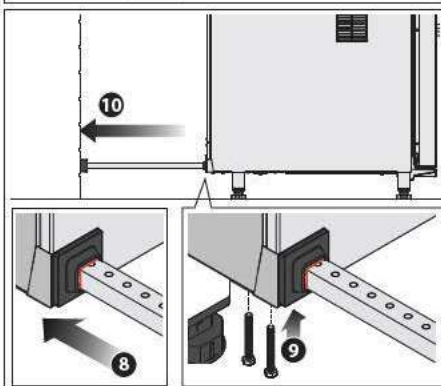
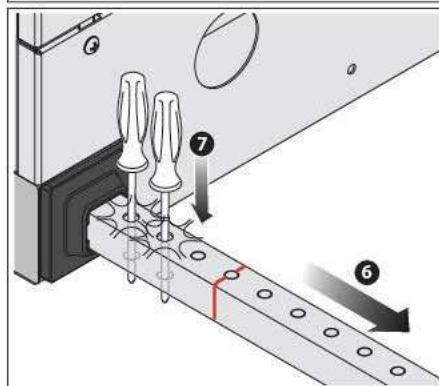
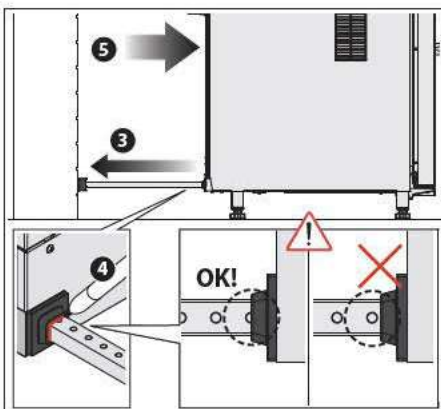
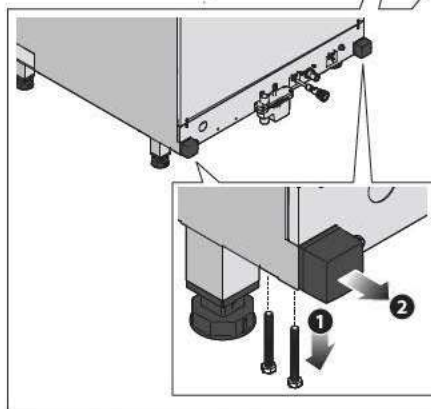
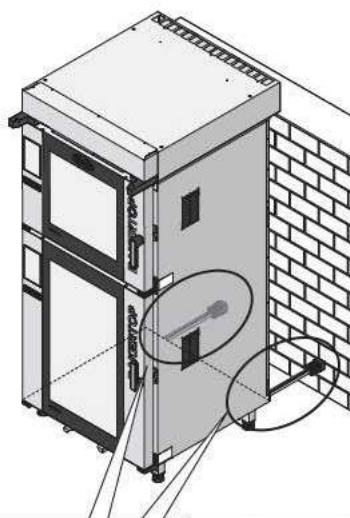
Position the appliance respecting the clearance indicated in the figure and so that the back of the appliance is easily accessible for making the necessary connections and for maintenance work. The appliance is not suitable for recessed installation.

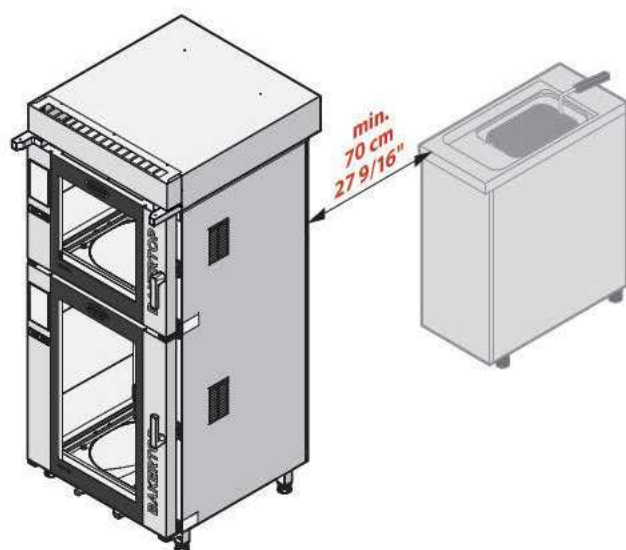
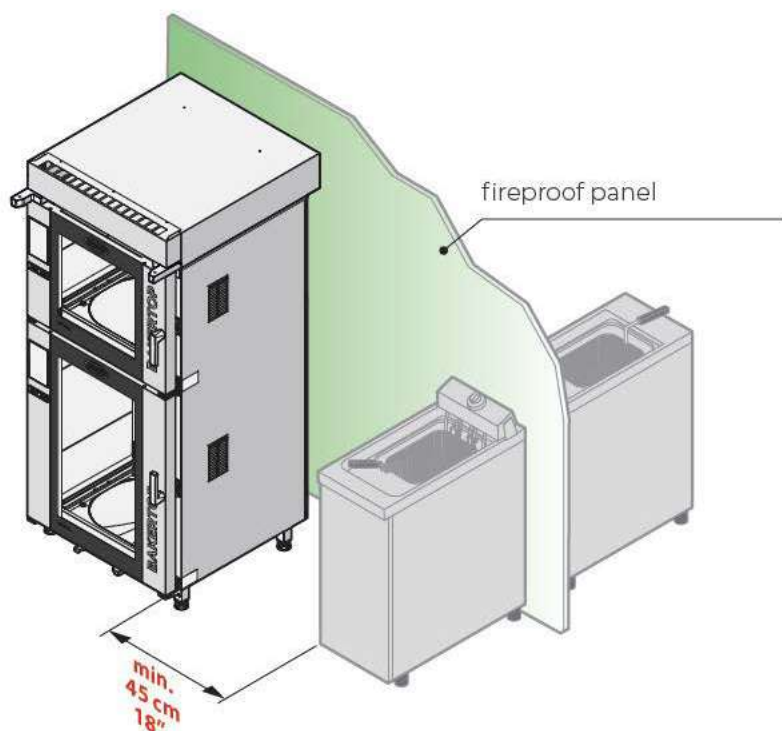
Do not install the appliance near:

- other appliances that reach high temperatures;
- easily flammable or heat-sensitive materials, walls or furniture.

If this is not possible, a fireproof panel must be installed in accordance with local fire prevention regulations.







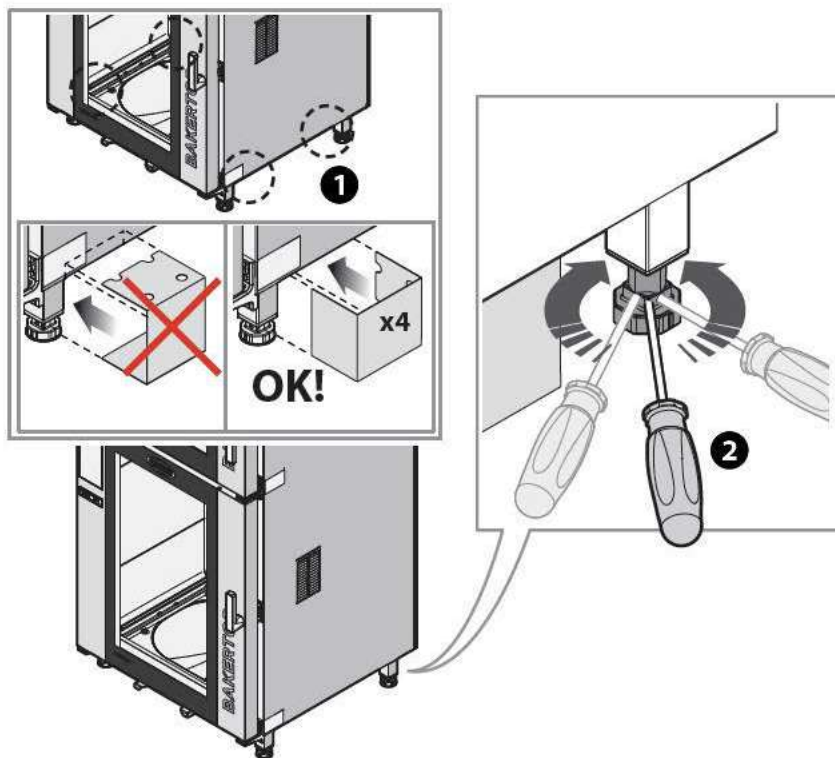
Positioning

Ovens of this type must be positioned on floors that:

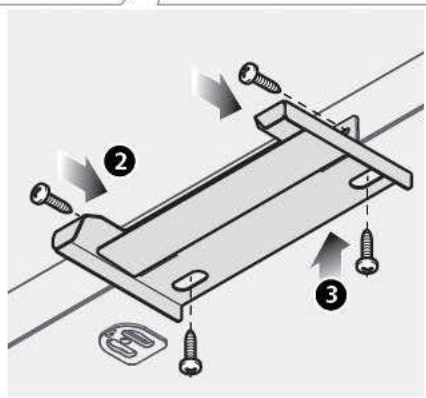
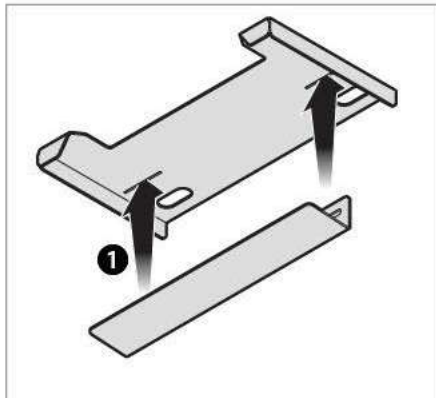
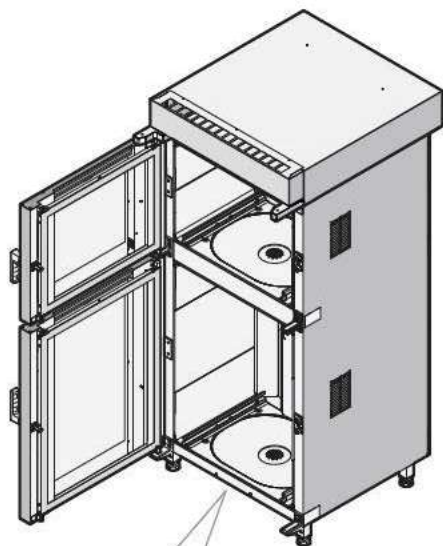
- non-flammable and NOT sensitive to heat;
- perfectly level;
- have a flat and even surface;
- can withstand the appliance's weight at full load without deforming or failing.

Levelling the appliance

10 ► Adjust the feet to the correct height using the template provided. After levelling, check that the Quick.Load cabinets can enter the oven chamber without difficulty. If this is not the case, adjust the rails of the Quick.Load cabinets.



- 11 ► Install the trolley guide brackets provided on the appliance bottom.



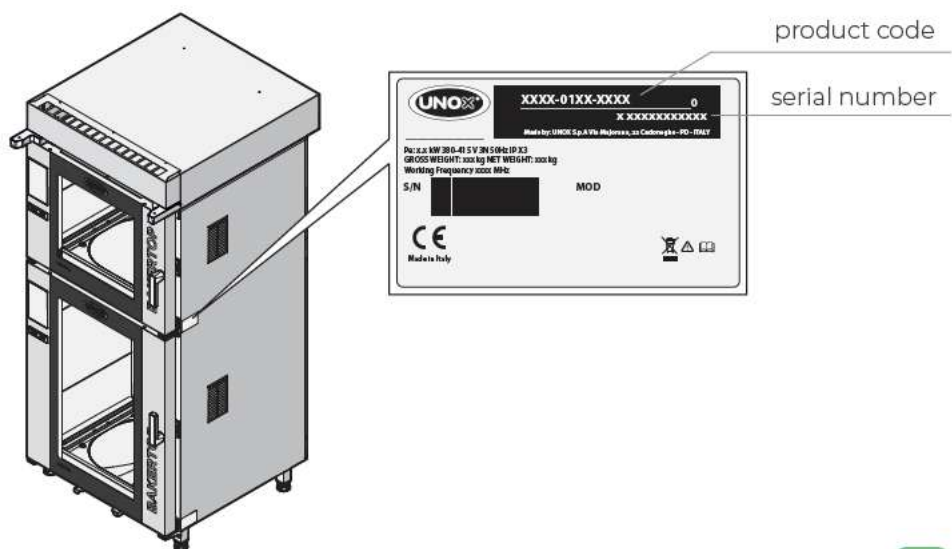
ELECTRICAL CONNECTIONS

Safety precautions

- ⚠ Before installing the appliance carefully read chapter "Safety" on page 4.
- ⚠ Connections to the mains power and the electrical system must comply with the regulations in force in the country where the appliance is installed. All connections must be made by qualified personnel authorised by UNOX. Failure to comply with these regulations may cause damage and injuries, invalidates the warranty* and relieves UNOX of all liability.
- ⚠ Each appliance must have its own power socket. Do not use adapters or extension leads. If the power cable is already fitted to the appliance, it cannot be extended or joined in any way. Do not roll up the cable if it is too long. Ensure the cable is not pinched, squashed or a tripping hazard for anyone passing by.
- 12 ► Before connecting the appliance to the mains electricity, always compare the power supply data with the appliance data as specified on the ratings plate.
- ⚠ In order to avoid hazards due to the accidental resetting of the thermal cut-out, this appliance must not be powered with an external switching device, such as a timer, or be connected to a circuit that is regularly switched on and off by the utility.
- ⚠ The cable must be replaced by UNOX, the Unox technical assistance service or, in any case, by a person with a similar role in order to prevent any risks.
- ⊕ The wiring diagrams, cable specifications and technical data are indicated on the "Technical specifications" sheet (Power supply - Connection Diagram) supplied with the appliance.

For the electrical connections to be correct, the appliance must be:

- wired into an equipotential system in accordance with current regulations. This connection must be made between different appliances with the terminal marked with the equipotential symbol. The cable must have a maximum cross-section of 10 mm² (as per CEI EN 60335-2-42:2003-09) and must be yellow/green.
- connected to the mains earth (yellow and green wire);
- connected to a thermal differential switch in compliance with the regulations in force (0.03A, type A);
- connected to a main circuit-breaker that enables complete disconnection in category III over-voltage conditions.



13 ► How to connect the electrics

By default, the appliances come with the power cable only (the cable is already attached to the internal terminal board)

Connect the electrics by doing the following:

- **1** fit a power plug (not supplied) of a suitable type and load for the maximum power absorbed by the oven's phases (data available on the attached "Technical specifications" sheet).

or

- **2** connect to an electrical panel.

 For different power and voltage requirements, see the "**Adapting to different voltages**" section on page **23**.

Checks to perform after connection

Check that:

- the copper jumper on the terminal board and the electrical cable are secured together under the screw in its tightening direction;
- all the electrical connections are tightly secured before connecting the appliance to the power mains.
- there is no electrical dispersion between the phases and the earth, and that there is electrical continuity between the external casing and the main earth wire.
- the power supply voltage does not deviate from the nominal voltage specified on the appliance ratings plate when the appliance is operating. If it does, wire the phases as specified on the "Technical specifications" sheet (Power supply - Connection Diagram) supplied with the appliance.

Adapting to different voltages

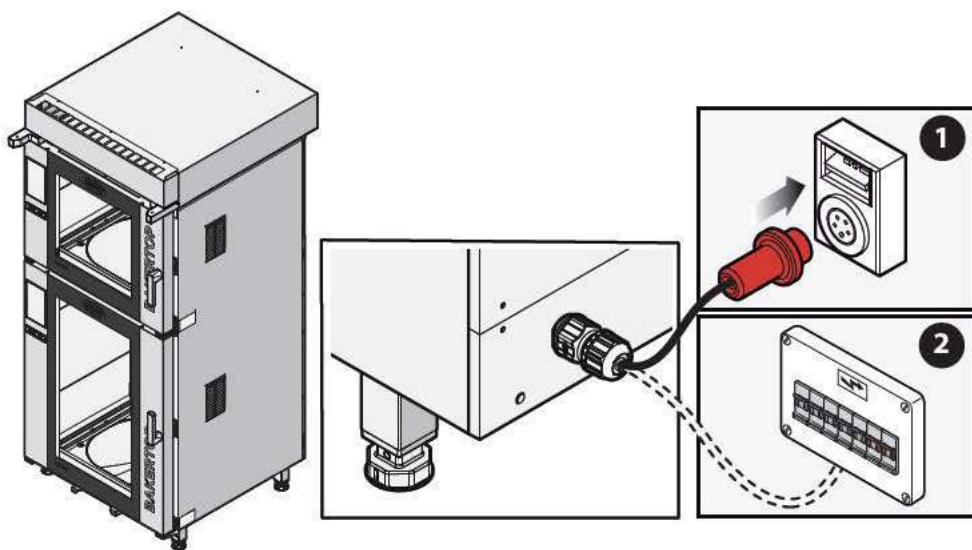
For power and voltage requirements that differ from standard values, replace the power supply cable (see the "**Replacing the power supply cable**" section on page **23**) and connect the new cable to the terminal board, following the diagrams on the "Technical specifications" sheet (Power supply - Connection Diagram) supplied with the appliance.

Replacing the power supply cable

⚠ The cable must be replaced by UNOX, the UNOX technical assistance service or, in any case, by a person with a similar role in order to prevent any risks.

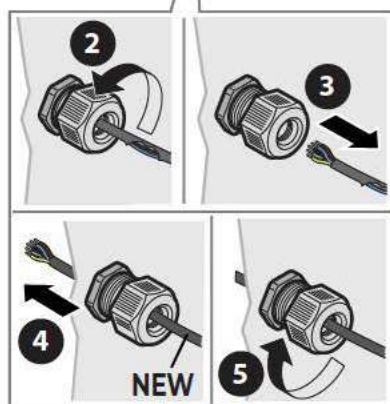
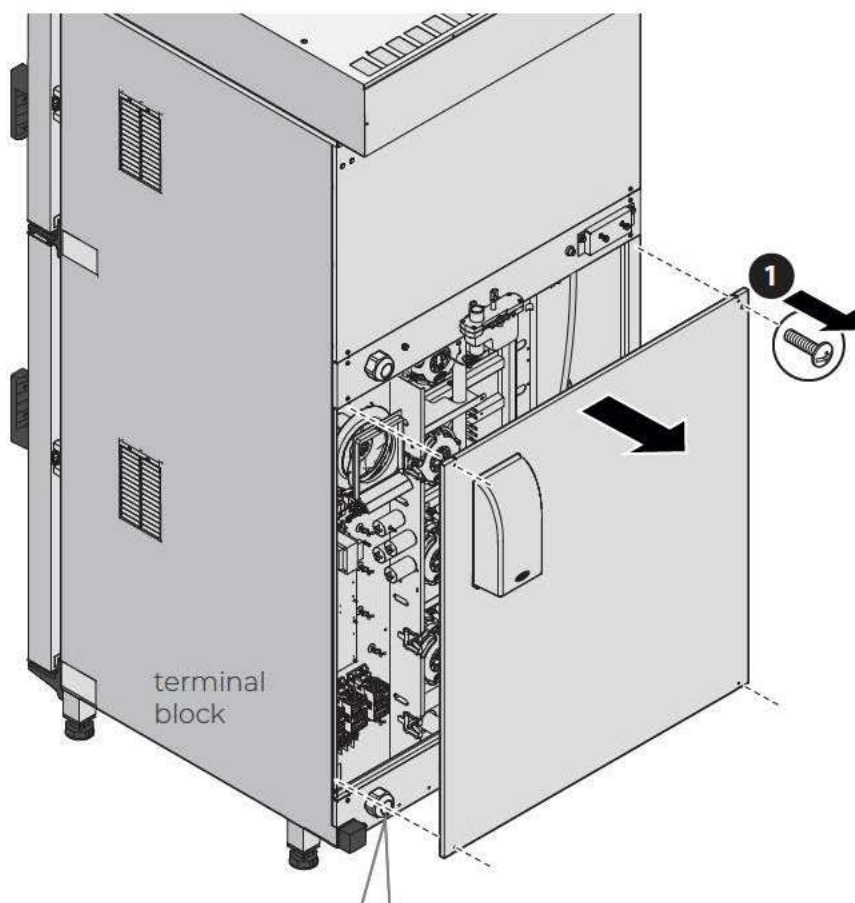
14 ► Follow the procedures below to replace the power supply cable:

- 1 remove the oven back panel;
- 2 3 extract the cable gland from the terminal block and remove the old cable;
- consult the “Technical Specifications” sheet. This contains the characteristics the new cable must have, according to the country of use (cable type);
- 4 fasten the new cable to the terminal board according to the “Technical Data” sheet;
- 5 fix it in place using the cable gland;
- close the oven back panel.



● ● phase (L)
(brown/grey/black)

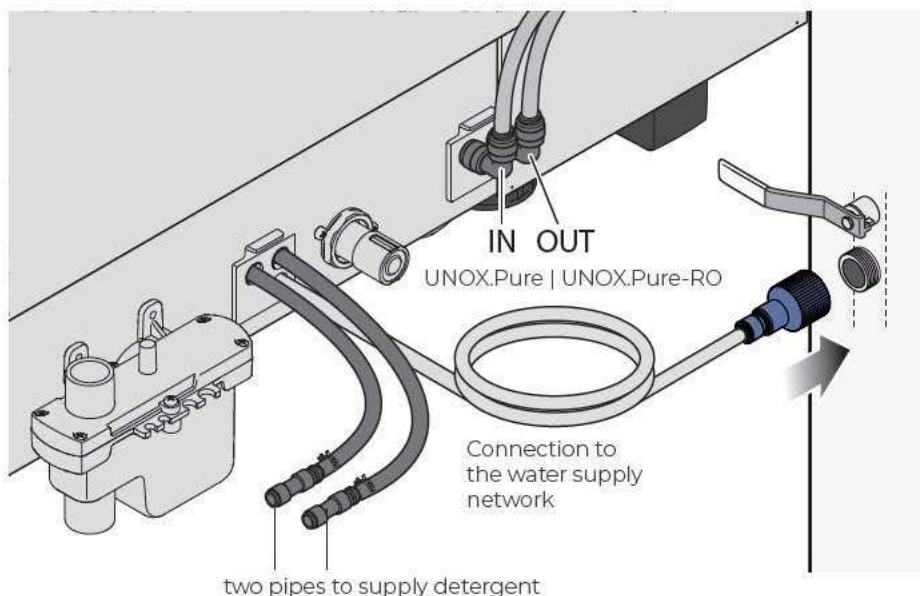
● ground (yellow/green)
● neutral (blue)



PLUMBING CONNECTIONS

Incoming water

- 15 ► The rear of the appliance contains:
- 1.5 meters of hose, mechanical filter, pressure reducer and (3/4" NPT) fitting with non-return valve for plumbing.
 - two attachments IN/OUT for connecting additional water treatment accessories (UNOX.Pure). To connect the attachments, please follow the instructions on the accessory package.
 - two pipes to supply detergent to clean the oven cavity (where applicable).
- ❗ Use the set of new couplings (provided with the appliance) to connect the appliance to the water mains. Do not re-use previously used couplings.
- ❗ Before connecting the water pipe to the appliance, flush out the pipe with water to eliminate any residues. A shut-off valve should be positioned between the water mains and the appliance;



Inlet water characteristics

- Maximum temperature of 30°C;
- Potability;
- Pressure values:
 - minimum: 150 kPa | 1.5 bar | 22 psi
 - maximum: 600 kPa | 6 bar | 87 psi
 - advised: 200 kPa | 2 Bar | 29 psiall ovens come with an integrated pressure reducer as standard;
- Free chlorine ≤ 0.5 ppm
- Chloramine ≤ 0.1 ppm (mg/L)
- pH 7 to 8.5
- Electrical conductivity = 1000 $\mu\text{S}/\text{cm}$
- Total hardness (TH) ≤ 30 °dH
- Chlorides* ≤ 250 ppm

► Steam circuit: Incoming water specifications

- Total hardness (TH) ≤ 8 °dH *

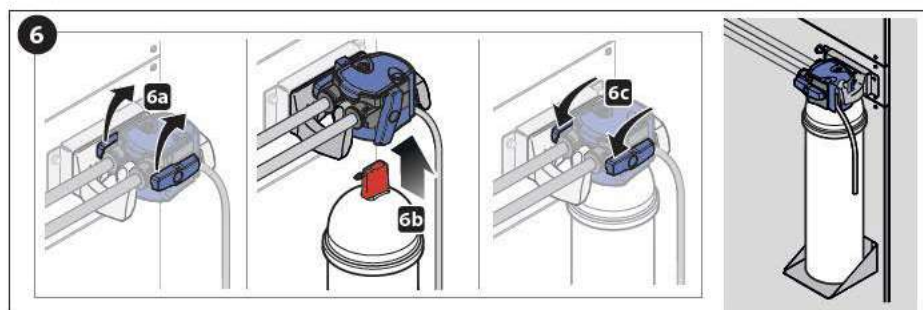
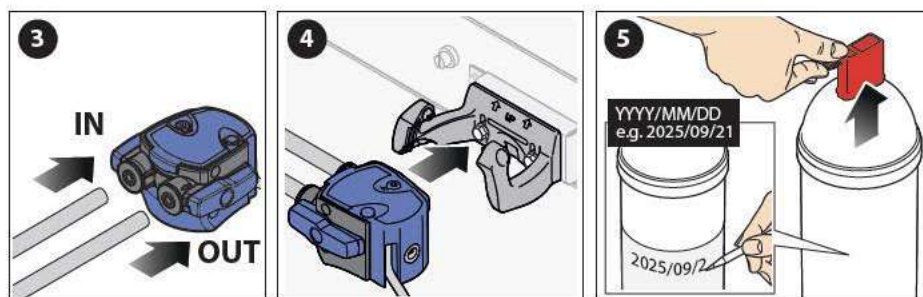
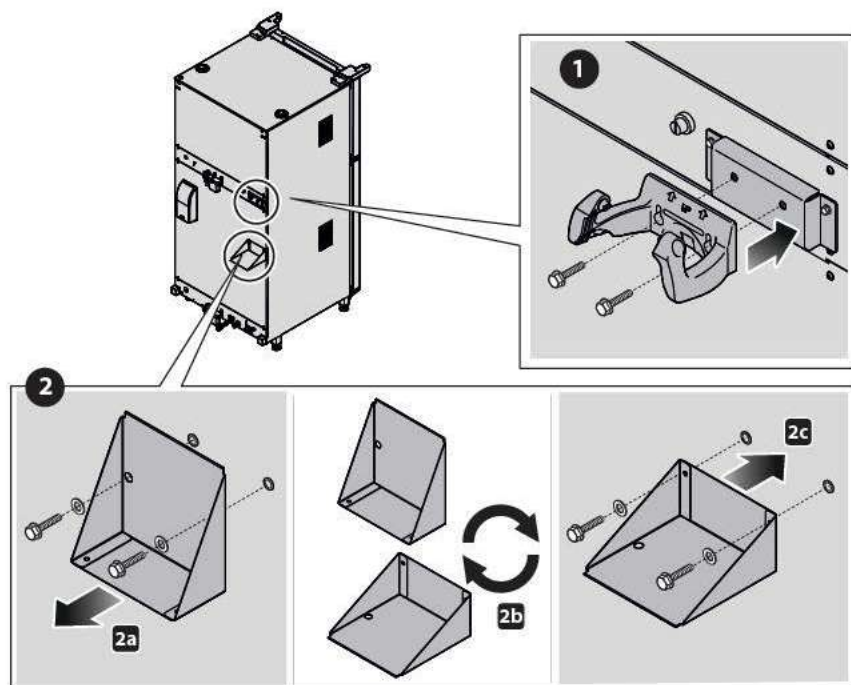
If the total hardness is above 8°dH * treat the water.

To measure the total water hardness, use the KSTR1082A kit with equivalent instruments.

* the value refers to steam cooking for 1-2 hours a day. Where the total water hardness is ≤ 8 °dH, if limescale is still produced, you must treat the water with suitable descaling systems. We recommend using ion-exchange resin treatment systems. DO NOT use polyphosphate-based water treatment systems.

16 ► It remains the owner's responsibility to ensure that the incoming water complies with the listed specifications.

If the water values differ from those shown below, treat the incoming water properly to bring the values within the limits indicated for each circuit. Using water with parameters that do not match the provided indications voids the warranty.



Outgoing water

The drain is on the back of the appliance.

Connect the bend/siphon to a rigid pipe or flexible hose and connect it to a waste water drainage system.

-  UNOX recommends its own pipes and hoses.
-  The waste water draining from the oven may be hot (90°C). The pipes used for water drainage must be able to withstand high temperatures.
-  If it is necessary to lower the temperature of the waste water, UNOX recommends its waste water cooling kit.

Drainage specifications

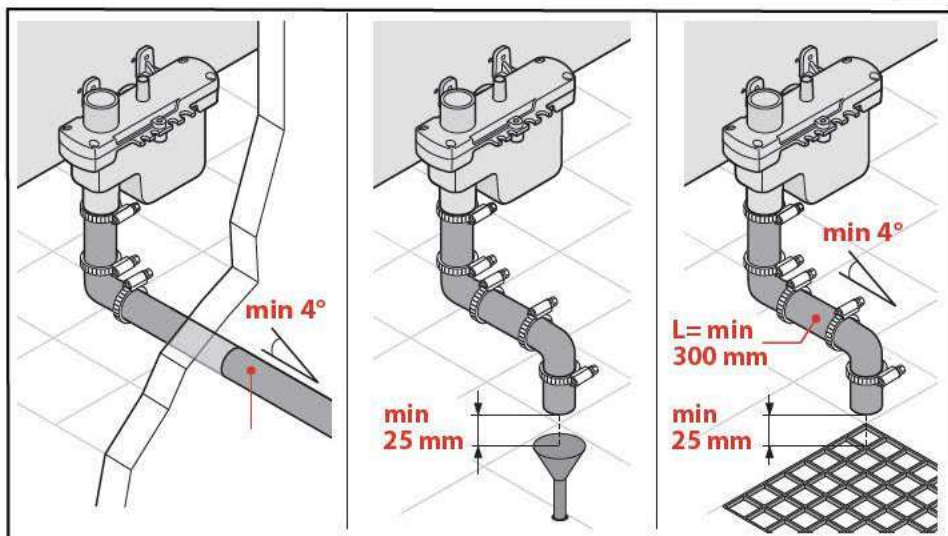
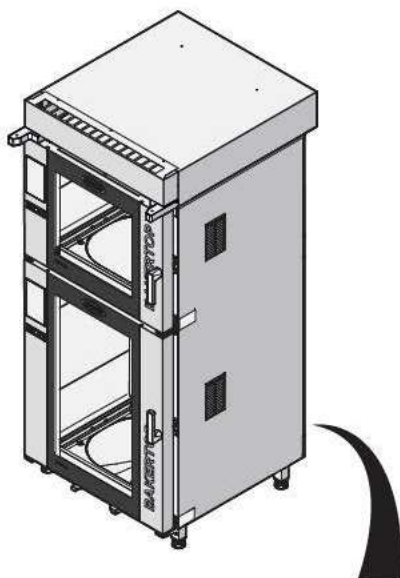
The drainage system must:

- be a siphon-type;
- be one meter in length maximum;
- have a minimum incline of 4%;
- have a diameter that is NOT less than the drain pipe attachment;
- be free of constrictions;
- be dedicated to each appliance; if this is not the case, make sure that the main drainage pipe is sized sufficiently to ensure that water flows away properly without any problems.

If the floor or wall drainage does not allow gravity flow, it is possible to install an external system for conveying the waste liquids (UNOX or sourced externally). If the conveying system has been sourced outside of UNOX, check the following suitability requirements:

- water with a temperature above 80°C
- corrosive detergents (DET&Rinse™ ULTRAPLUS)
- cooking residues

The external waste-liquid conveying system must ensure a flow rate suitable for the oven's capacity. The installation and sizing of the conveying system are the responsibility of the customer or installer and must comply with applicable local regulations. The connection between the oven siphon and the conveying system must include an initial section with free drainage.



1

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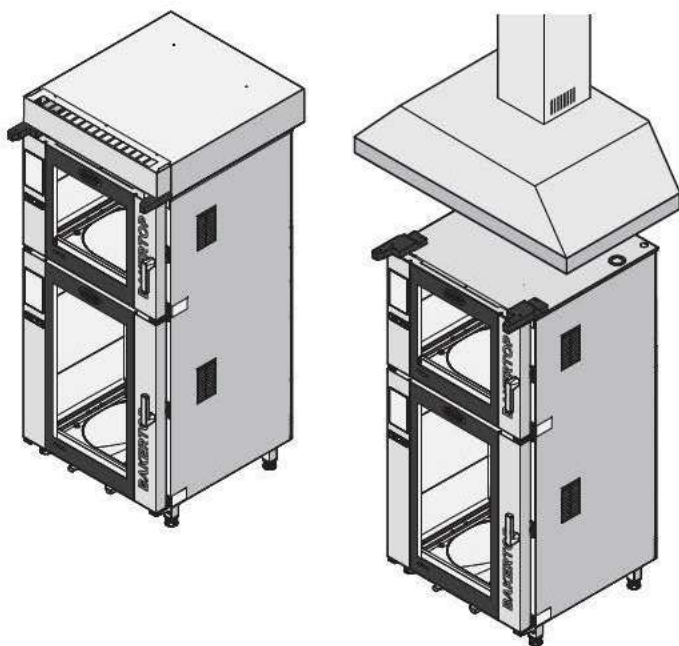
FLUE PIPE

Cooking produces hot fumes and odours that are evacuated through a flue on the top of the appliance.

Ovens are available in two variants:

- oven column with integrated hood controlled by the oven's system;
- oven column without hood: in this case, the column must be inserted under a **personal cooker hood** of adequate power and size. The hood must be installed at least 500 mm from the exhaust pipe.

 Make sure that there are no objects or materials obstructing the flue or which may be damaged by the temperature or fumes. Do not leave flammable materials near the flue.



DISPOSAL

Pursuant to article 13 of Legislative Decree 49 of 2014 "Implementation of the WEEE Directive 2012/19/EU on electrical and electronic equipment waste"



The crossed-out wheelee bin symbol specifies that the product was placed on the market after 13 August 2005 and that at the end of its useful life it should be collected separately and not disposed of with other waste. All appliances are made with recyclable metals (stainless steel, iron, aluminium, galvanized steel, copper, etc.) in percentages above 90% by weight. Before disposal, ensure the appliance is unusable by removing the power cable and all compartment or cavity closure devices (where present). At the end of its useful life, the product must be disposed of in such a way as to reduce any negative impact on the environment and make efficient use of available resources. Prefer prevention, preparation for reuse, recycling and reclamation, and remember "the polluter pays". Please remember that illegal or incorrect disposal of the product incurs penalties, as provided for by current legislation.

Information on disposal in Italy

In Italy, WEEE appliances must be delivered to:

- recycling centres (also known as waste disposal sites/facilities)
- the dealer from whom the new appliance is purchased, who is required to collect them free of charge ("one-for-one" collection).

Information on disposal in European Union countries

The EU Directive on WEEE appliances has been implemented differently by each country. Therefore, if you want to dispose of this appliance, we recommend you contact your local authority or dealer for information on the correct disposal method.



INVENTIVE SIMPLIFICATION

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